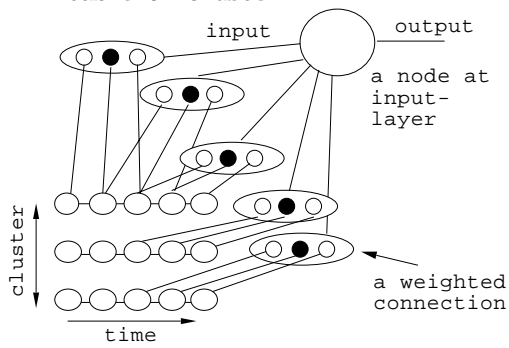
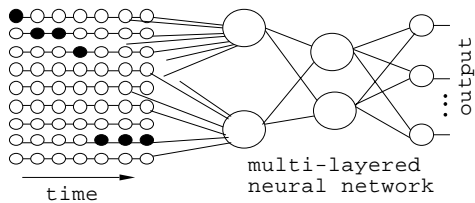


(a) Transferred clusters to time table of cluster

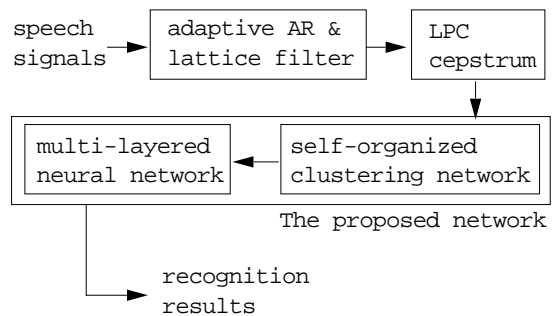


(b) The connection of multi-layered neural network inputs



(c) The recognition of time-varying characteristics by multi-layered neural network

$\Sigma$  —



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